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APPLICATION NO. FILING DATE FIRST NAMED INVENTOR ATTORNEY DOCKET NO. CONFIRMATION NO. 10/003,114 12/06/2001 Masaki Yamada 216932US2 5215 22850 05/20/2004 **EXAMINER** OBLON, SPIVAK, MCCLELLAND, MAIER & NEUSTADT, P.C. GREENE, PERSHELLE L 1940 DUKE STREET ALEXANDRIA, VA 22314 ART UNIT PAPER NUMBER 2826

DATE MAILED: 05/20/2004

Please find below and/or attached an Office communication concerning this application or proceeding.

		Application No.	Applicant(s)	·
	Office Action Summary	10/003,114	YAMADA ET AL.	J
		Examiner	Art Unit	
		Pershelle Greene	2826	
Period fo	The MAILING DATE of this communication app or Reply	ears on the cover sheet with the	correspondence addr	ess
THE - Exte after - If the - If NC - Failu Any	ORTENED STATUTORY PERIOD FOR REPLY MAILING DATE OF THIS COMMUNICATION. nasions of time may be available under the provisions of 37 CFR 1.13 SIX (6) MONTHS from the mailing date of this communication. Period for reply specified above is less than thirty (30) days, a reply period for reply is specified above, the maximum statutory period were to reply within the set or extended period for reply will, by statute, reply received by the Office later than three months after the mailing ed patent term adjustment. See 37 CFR 1.704(b).	86(a). In no event, however, may a reply be ti within the statutory minimum of thirty (30) da ill apply and will expire SIX (6) MONTHS from cause the application to become ABANDONE	imely filed  ys will be considered timely.  the mailing date of this come  ED (35 U.S.C. 8 133)	munication.
Status				
1) 🖂	Responsive to communication(s) filed on 25 Fe	bruary 2004.		
		action is non-final.		
3)□	Since this application is in condition for allowan	ce except for formal matters, pr	osecution as to the n	nerits is
	closed in accordance with the practice under E			
Dispositi	on of Claims			
. <u></u>				
	Claim(s) <u>1-30</u> is/are pending in the application.	the control of the co		
4a) Of the above claim(s) <u>11-30</u> is/are withdrawn from consideration.  5) ☐ Claim(s) is/are allowed.				
	Claim(s) <u>1-5,7,8 and 10</u> is/are rejected.			
	Claim(s) <u>6 and 9</u> is/are objected to.			
	Claim(s) are subject to restriction and/or	election requirement.		February Colors
			and the second of the second o	
	on Papers			
	The specification is objected to by the Examiner			
10) The drawing(s) filed on is/are: a) accepted or b) objected to by the Examiner.  Applicant may not request that any objection to the drawing(s) be held in abeyance. See 37 CFR 1.85(a).  Replacement drawing sheet(s) including the correction is required if the drawing(s) is objected to. See 37 CFR 1.121(d).				
		animer. Note the attached Office	Action of form PTO	-152.
Priority u	inder 35 U.S.C. § 119			on the second second
	Acknowledgment is made of a claim for foreign	priority under 35 U.S.C. § 119(a	)-(d) or (f)	
	☑ All b)☐ Some * c)☐ None of:			
e i	1. Certified copies of the priority documents	have been received.		
	2. Certified copies of the priority documents			
	3. Copies of the certified copies of the priori		ed in this National St	age
* 0	application from the International Bureau			
- 5	ee the attached detailed Office action for a list of	of the certified copies not receive	∌d.	• •
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Attachment	(5)			
_	e of References Cited (PTO-892)	4) 🔲 Interview Summary	(PTO-413)	
2) 🔲 Notice	of Draftsperson's Patent Drawing Review (PTO-948)	¿ Paper No(s)/Mail Da	ate	
	nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) No(s)/Mail Date	5) Notice of Informal P	atent Application (PTO-15	52)
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Art Unit: 2826

Serial Number: 10/003114

Attorney's Docket #: 216932US2

Filing Date: 12/06/2001

Applicant: Yamada et al. Examiner: Pershelle Greene

### **DETAILED ACTION**

## Claim Rejections - 35 USC § 103

- 1. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
  - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 2. Claims 1-5 and 7-8 are being rejected under 35 U.S.C. 103(a) as being unpatentable over applicant's admitted prior art figure 1B, in view of Nakao et al. (U.S. Patent 6,498,094).

As to claim 1, Applicant's admitted prior art figure 1b shows all the claimed subject matter:

- A. "a first interlayer insulating layer" is met by the first interlayer insulating layer 230;
- B. "a trench formed in the first interlayer insulating layer" is met by the trench 208B formed in the first interlayer insulating film;

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C. "a conductive layer ... of the first interlayer insulating film" is met by the conductive layer 250 buried in the trench, the conductive layer has a surface thereof higher than a surface of the first interlayer insulating layer.

- D. "an insulating film ... and the conductive layer" is met by the insulating film 260 having a flat surface and covering the first interlayer insulating layer and the conductive layer; and
- E. "a second interlayer insulating layer ... to the insulating film" is met by the second interlayer insulating layer 270 formed on the insulating film, the second interlayer insulating layer having a high etching selective ratio to the insulating film.

The applicant's admitted prior art fails to show the conductive layer having a surface higher than highest surface of the first insulating layer surrounding and adjoining the trench.

Nakao et al. is cited for showing a method for providing a contact hole formed in an insulting film. Specifically, Nakao et al. shows, referring to figure 8(c), a conductive layer 41 having a surface thereof higher than a highest surface of the first insulating layer. It would have been obvious to one of ordinary skill art to use the conducting layer of Nakao et al. with the device of the applicant's admitted prior art for the purpose of helping to resist oxidation.

As to claim 2, a film thickness of the insulating film on the first interlayer-insulating layer is greater than that on the conductive layer. Referring to figure 1B, the insulating film does not cover a portion of the conductive layer; therefor the insulating film on the interlayer-insulating layer is greater than that on the conductive layer.

As to claim 3, the insulating film is made of a coating type material.

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As to claim 4, the insulating film has an effect of preventing diffusion of a conductor material in the conductive layer.

As to claim 5, any one of the first interlayer insulating layer and the second interlayer-insulating layer is made of an insulating material having a relative dielectric constant lower than that of a SiO<sub>2</sub> film.

As to claim 7, the conductive layer 250 includes a barrier metal layer 240.

As to claim 8, the conductive layer includes a Cu wiring layer.

## Claim Objections

1. Claims 6 and 9 are being objected to as being dependent upon a rejected base claim.

### Conclusion

Applicant's amendment necessitated the new ground(s) of rejection presented in this Office action. Accordingly, THIS ACTION IS MADE FINAL. See MPEP § 706.07(a). Applicant is reminded of the extension of time policy as set forth in 37 CFR 1.136(a).

A shortened statutory period for reply to this final action is set to expire THREE MONTHS from the mailing date of this action. In the event a first reply is filed within TWO MONTHS of the mailing date of this final action and the advisory action is not mailed until after the end of the THREE-MONTH shortened statutory period, then the shortened statutory period will expire on the date the advisory action is mailed, and any extension fee pursuant to 37 CFR 1.136(a) will be calculated from the mailing date of the advisory action. In no event,

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however, will the statutory period for reply expire later than SIX MONTHS from the date of this final action.

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Any inquiry concerning this communication or earlier communications from the examiner should be directed to Pershelle Greene whose telephone number is 571-272-1917. The examiner can normally be reached on M-F 8:30am - 5:00pm.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's supervisor, Nathan Flynn can be reached on 571-272-1915. The fax phone number for the organization where this application or proceeding is assigned is 703-872-9306.

Information regarding the status of an application may be obtained from the Patent Application Information Retrieval (PAIR) system. Status information for published applications may be obtained from either Private PAIR or Public PAIR. Status information for unpublished applications is available through Private PAIR only. For more information about the PAIR system, see http://pair-direct.uspto.gov. Should you have questions on access to the Private PAIR system, contact the Electronic Business Center (EBC) at 866-217-9197 (toll-free).

PLG May 14, 2004

> NATHAN J. FLYNN SUPERVISORY PATENT EXAMINER TECHNOLOGY CENTER 2800